



2-Pinion Style LCR

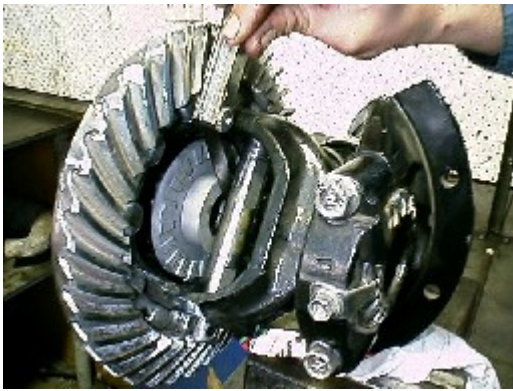
Example is Landcruiser 40, 60, 75 Series



Remove cross shaft retaining bolt



Remove gears & thrust washers



Check spacer to cross shaft clearance is 6-20"



Fit spacers into cam gears and grease teeth



Slide Pins into mating half



Push spring behind pins



Check intercam spacing 145-165"



Slide cross shaft in