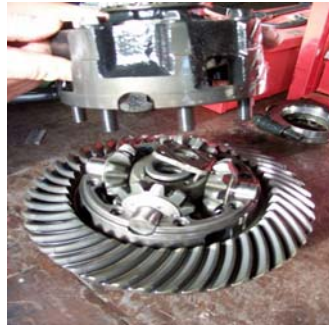




# Toyota LSD Replacement



Mark & remove carrier bearing caps



Disassemble center assembly



Use 1 shiny plate as thrust washer



Seat axle gears and spacer rings into carriers



Measure spider to spacer clearance – both



Assemble with no spider, align offset



Use spider cavity to access Inter Cam gap



Measure Inter Cam gap



Assemble with spider assembly



Stepped pin end fits into spring